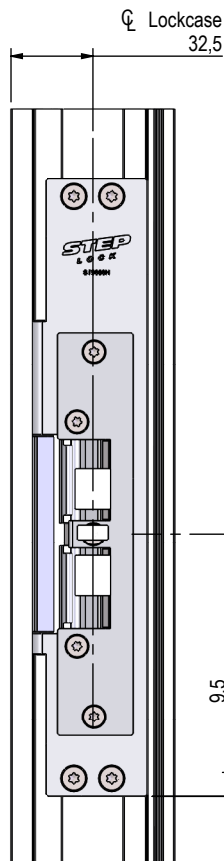
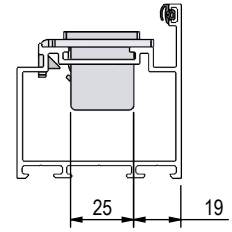
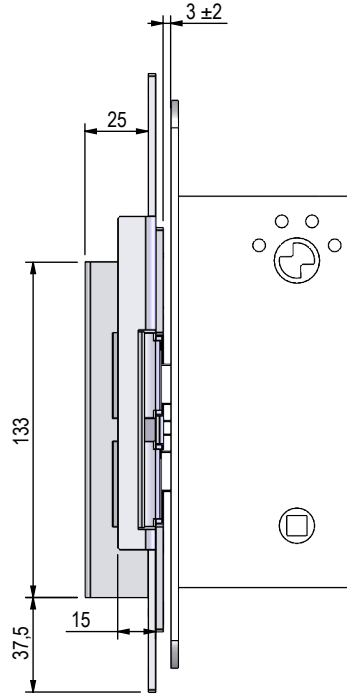
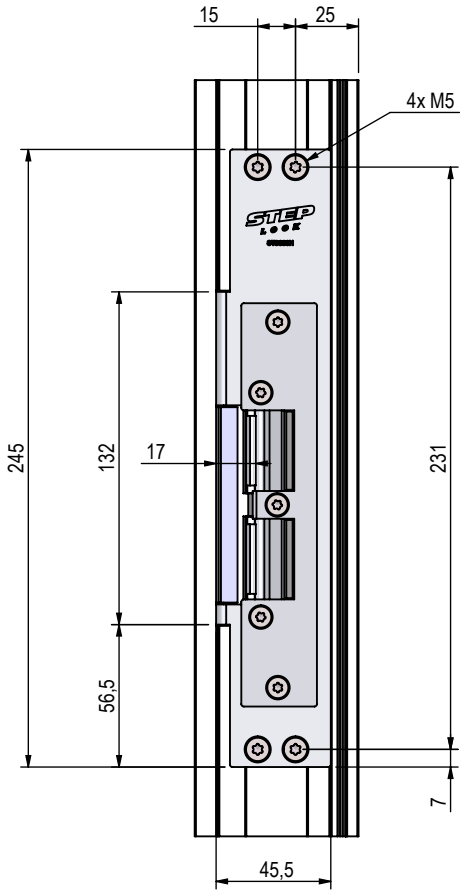


STEP 92 Preload  
STEP 92 Release



Modern bolt placement

Classic bolt placement

